





Caring^{TLC} for your needs today, tomorrow and beyond

Antibrowning & Acrylamide Solutions for the Produce Processing Industry

SAS represents both a performance & cost-effective approach for fruit & vegetable processors as an effective option to preserve optimal color



A study in Journal of Food Science states Sodium Acid Sulfate, at 3% was shown to be the most effective treatment to inhibit enzymatic browning in fresh cut apples & proactively minimizes microbial food safety hazards.³

Benefits of pHase[®]

Water soluble

- Sulfite-free and Allergen-free
- GMO free
- Gluten free
- Little flavor impact
 - Delays oxidative & enzymatic browning
 - Extends shelf life
 - Maintains color, texture & quality of fresh produce

SAS could be used to reduce browning while inhibiting the microbial growth on apple slices, pears and avocados.²



When is used at a

3% concentration, as an acidulant dip treatment, potatoes treated in an SAS solution maintained a significantly lower color (i.e. less "brown") and superior texture than those treated in a Citric Acid solution, over a 14 day period. (Calder et al)¹



In French fried potato applications, potatoes dipped in an SAS solution, prior to frying, resulted in lower acrylamide formation.⁴

<u>References:</u>

1. 2. Calder BL*, et.al. 2011. Comparison of Sodium Acid Sulfate to Citric Acid to Inhibit Browning of Fresh-cut Potatoes. J Food Sci. 76(3):S164-9.

3. Fan, X., et al. 2009. Antibrowning and Antimicrobial Properties of Sodium Acid Sulfate in Apple Slices. J Food Sci. 74 (9): M485-492.

4. Kim, B., et.al. 2009 Comparison of the Efficacy of Sodium Acid Sulfate and Citric Acid Treatments in Reducing Acrylamide Formation in French Fries. Technical Bulletin 201, Maine Agricultural & Forest Experiment Station, University of Maine